## PATENT COOPERATION TREATY

## From the INTERNATIONAL BUREAU **PCT** Commissioner **US Department of Commerce NOTIFICATION OF ELECTION United States Patent and Trademark** (PCT Rule 61.2) Office, PCT 2011 South Clark Place Room CP2/5C24 Arlington, VA 22202 **ETATS-UNIS D'AMERIQUE** Date of mailing (day/month/year) in its capacity as elected Office 16 April 2002 (16.04.02) Applicant's or agent's file reference International application No. P1999S007 PCT/EP00/10185 Priority date (day/month/year) International filing date (day/month/year) 17 October 2000 (17.10.00) 29 October 1999 (29.10.99) Applicant COCHRANE, Heather, D. et al 1. The designated Office is hereby notified of its election made: X in the demand filed with the International Preliminary Examining Authority on: 23 May 2001 (23.05.01) in a notice effecting later election filed with the International Bureau on: 2. The election was not made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland **Authorized officer** 

R. Raissi

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

## PATENT COOPERATION TREATY

# **PCT**

## INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see Notification (Form PCT/ISA/	of Transmittal of International Search Report 220) as well as, where applicable, item 5 below.
P1999S007 International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/EP 00/10185	18/10/2000	29/10/1999
Applicant	10.10.2000	
EXXONMOBIL RESEARCH AND E	NGINEERING COMPANY	
This International Search Report has been according to Article 18. A copy is being tra	n prepared by this International Searching Au ansmitted to the International Bureau.	thority and is transmitted to the applicant
This International Search Report consists  [X] It is also accompanied by	of a total of sheets. a copy of each prior art document cited in thi	s report.
Basis of the report		
With regard to the language, the language in which it was filed, unli	international search was carried out on the bases otherwise indicated under this item.	asis of the international application in the
the international search w Authority (Rule 23.1(b)).	ras carried out on the basis of a translation of	the international application furnished to this
was carried out on the basis of the contained in the internation filed together with the internation	e sequence listing : onal application in written form. ernational application in computer readable fo	international application, the international search
	this Authority in written form.	
	this Authority in computer readble form. osequently furnished written sequence listing	does not go beyond the disclosure in the
international application a	s filed has been furnished.	
the statement that the info furnished	ormation recorded in computer readable form	is identical to the written sequence listing has been
2. Certain claims were fou	nd unsearchable (See Box I).	
3. Unity of invention is lac	king (see Box II).	
4. With regard to the title,		
the text is approved as su	-	
the text has been establis	shed by this Authority to read as follows:	
the text has been establis	ubmitted by the applicant. shed, according to Rule 38.2(b), by this Autho e date of mailing of this international search re	rity as it appears in Box III. The applicant may, eport, submit comments to this Authority.
6. The figure of the <b>drawings</b> to be pub	lished with the abstract is Figure No.	
as suggested by the appl	icant.	X None of the figures.
because the applicant fai	led to suggest a figure.	
because this figure better	characterizes the invention.	

## INTERNATIONAL SEARCH REPORT

International Application No

			100, 10100
A. CLASS IPC 7	C10L1/04 C10L1/08		
According t	o International Patent Classification (IPC) or to both national classif	ication and IPC	
B. FIELDS	SEARCHED		
Minimum do IPC 7	ocumentation searched (classification system followed by classifica ${\tt C10L}$	ation symbols)	
	tion searched other than minimum documentation to the extent that		
	lata base consulted during the international search (name of data be ternal, WPI Data	ase and, where practical, searc	h terms used)
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the re	elevant passages	Relevant to claim No.
A	US 2 892 769 A (FRAZIER ET AL) 30 June 1959 (1959-06-30) claims 1-4		1-5
A	US 2 717 858 A (BRONSON ET AL) 13 September 1955 (1955-09-13) claim 5 example I		1,2,4
Furth	er documents are listed in the continuation of box C.	χ Patent family member	s are listed in annex.
"A" documer conside "E" earlier difiling de "L" documer which is citation "O" docume other m" "P" documer later this	nt which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) nt referring to an oral disclosure, use, exhibition or	cited to understand the pri invention  "X" document of particular rele- cannot be considered now involve an inventive step v  "Y" document of particular rele- cannot be considered to in document is combined with	conflict with the application but neighbor theory underlying the vance; the claimed invention before cannot be considered to when the document is taken alone vance; the claimed invention to the claimed invention to the country of the country of the claimed invention to the country of the claimed invention to the country of the claimed invention and the country of the claimed invention to the country of the claimed invention to the country of the claimed invention to the country of
16	5 February 2001	23/02/2001	·
Name and m	ailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer  De Herdt, 0	

## **INTERNATIONAL SEARCH REPORT**

Information on patent family members

International Application No

					•
Patent cited in s	document search report		Publication date	Patent family member(s)	Publication date
US 28	92769	Α	30-06-1959	NONE	
S 27	 17858	Α	13-09-1955	NONE	
	•				



## From the RECEIVING OFFICE

**PCT** 

Dew, Melvyn John EXXONMOBIL CHEMICAL EUROPE INC. P.O. Box 105 B-1830 Machelen BELGIQUE		NOTIFICATION OF THE INTERNATIONAL APPLICATION NUMBER AND OF THE INTERNATIONAL FILING DATE  (PCT Rule 20.5(c))		
		Date of mailing (day/month/year)	1 3. 11. 2000	
Applicant's or agent's file reference P1999S007		IMPOR	TANT NOTIFICATION	
International application No. PCT/EP 00/ 10185	International filing date		Priority date (day/month/year) 29/10/1999	
Applicant EXXONMOBIL RESEARCH AND ADDRESS OF THE PROPERTY OF T	ND ENGINEERING (	COMPANY		
Title of the invention				
1. The applicant is hereby notified that the international filing date indicated a 2. The applicant is further notified that the Bureau on the above date of mailing. 3. Other:	ibove.	•		
* The International Bureau monitors the t (with Form PCT/IB/301) of its receipt. the priority date, the International Bure	Should the record copy n	ot have been received b		
<del></del>				

Name and mailing address of the receiving Office

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016

Authorized officer

Ulrike Staab

REQUEST

The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty.

# PCT/EP 0 0 / 1 0 1 8 5

18 OCT 2000

International Filing Date

EUROPEAN PATENT OFFICE PCT INTERNATIONAL APPLICATION
Name of receiving Office and "PCT International Application"

	Applicant's or agent's file (if desired) (12 characters me		
Box No. I TITLE OF INVENTION			
Fuel Oil Compositions With Improved Cold Flow Prop	erties		
Box No. II APPLICANT			
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of cou address indicated in this Box is the applicant's State (that is, country of residence is indicated below.)	legal entity, full official ntry. The country of the v) of residence if no State	This person is also inventor.	
EXXONMOBIL RESEARCH AND ENGINEERING CO (formerly Exxon Research and Engineering Company)		Telephone No.	
1545 Route 22 East Clinton Township		Facsimile No.	
Annandale, New Jersey 08801, United States of America		Teleprinter No.:	
State (that is, country) of nationality:	State (that is, country) of US	residence:	
This person is applicant for the purposes of:  all designated all designated the United States	d States except the ates of America of	United States the States indicated in the Supplemental Box	
Box No. III FURTHER APPLICANT(S) AND/OR (FURT	HER) INVENTOR(S)		
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of cou address indicated in this Box is the applicant's State (that is, country of residence is indicated below.)  COCHRANE, Heather D  303 Society Hill, Cherry Hill, New Jersey 08003, United States of America	legal entity, full official ntry. The country of the ) of residence if no State	This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)	
	State (that is, country) of	,	
State (that is, country) of nationality:  GB	US State (that is, country) of	residence.	
This person is applicant all designated all designated the United States		America only the States indicated in the Supplemental Box	
Further applicants and/or (further) inventors are indicated or	n a continuation sheet.		
Box No. IV AGENT OR COMMON REPRESENTATIVE	OR ADDRESS FOR C	ORRESPONDENCE	
The person identified below is hereby/has been appointed to act of the applicant(s) before the competent International Authorities	n behalf as:	gent common representative	
Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country.)  DEW, Melvyn John;  MARESCHAL, Anne M.;  VELDHUIZEN Albert Dirk Willem  ExxonMobil Chemical Europe Inc.		Telephone No. + 32 2 722 22 24	
		Facsimile No. + 32 2 722 22 99	
P.O. Box 105 B - 1830 MACHELEN BELGIUM		Teleprinter No.	
Address for correspondence: Mark this check-box where r	to agent or common repres	sentative is/has been appointed and the uld be sent.	

## Sheet No. 2

Continuation of Box No. III FURTHER APPLICANT(S)	AND/OR (FURTHER) INVENTOR(S)
If none of the following sub-boxes is used, to	his sheet should not be included in the request.
Name and address: (Family name followed by given name; for a designation. The address must include postal code and name of cou address indicated in this Box is the applicant's State (that is, country of residence is indicated below.)  CLOKE-BROWNE, Veronica Cask House Hazeley Road Twyford Hants SO21 1PT Great Britain	legal entity, full official mity. The country of the official of the object of the object of the object of the country of the object of the country of the c
State (that is, country) of nationality: GB	State (that is, country) of residence: GB
This person is applicant all designated for the purposes of:  all designated the United States	States except ates of America
Name and address: (Family name followed by given name; for a l designation. The address must include postal code and name of cow address indicated in this Box is the applicant's State (that is, country, of residence is indicated below.)	This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:	State (that is, country) of residence:
This person is applicant all designated all designated for the purposes of:	States except the United States the States indicated in the Supplemental Box
Name and address: (Family name followed by given name; for a le designation. The address must include postal code and name of coun address indicated in this Box is the applicant's State (that is, country) of residence is indicated below.)	regal entity, full official tiry. The country of the of residence if no State  This person is:  applicant only  applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:	State (that is, country) of residence:
This person is applicant all designated all designated for the purposes of:	States except the United States the States indicated in the Supplemental Box
Name and address: (Family name followed by given name; for a le designation. The address must include postal code and name of coun address indicated in this Box is the applicant's State (that is, country) of residence is indicated below.)	try. The country of the
State (that is, country) of nationality:	State (that is, country) of residence:
This person is applicant for the purposes of:  all designated the United States	States except the United States the States indicated in the Supplemental Box
Further applicants and/or (further) inventors are indicated on	another continuation sheet.

Box No	.V DESIGNATION OF STATES					
The foll	owing designations are hereby made under Rule 4.9(a) (m	ark the a	oplicable check-boxes; at least one must be marked):			
	al Patent	•	•			
AP ARIPO Patent: GH Ghana, GM Gambia, KE Kenya, LS Lesotho, MW Malawi, MZ Mozambique, SD Sudan, SL Sierra Leone, SZ Swaziland, TZ United Republic of Tanzania, UG Uganda, ZW Zimbabwe, and any other State which is a Contracting State of the Harare Protocol and of the PCT						
□ EA	A Eurasian Patent: AM Armenia, AZ Azerbaijan, BY Belarus, KG Kyrgyzstan, KZ Kazakhstan, MD Republic of Moldova, RU Russian Federation, TJ Tajikistan, TM Turkmenistan, and any other State which is a Contracting State of the Eurasian Patent					
☑ EP	Convention and of the PCT  EP European Patent: AT Austria, BE Belgium, CH and LI Switzerland and Liechtenstein, CY Cyprus, DE Germany, DK Denmark, ES Spain, FI Finland, FR France, GB United Kingdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg, MC Monaco, NL Netherlands, PT Portugal, SE Sweden, and any other State which is a Contracting State of the European Patent					
□ OA	GA Gabon, GN Guinea, GW Guinea-Bissau, ML Mali, i other State which is a member State of OAPI and a Contra	MR Mau cting Stat	n Republic, CG Congo, CI Côte d'Ivoire, CM Cameroon, ritania, NE Niger, SN Senegal, TD Chad, TG Togo, and any te of the PCT (if other kind of protection or treatment desired,			
Nation	al Patent (if other kind of protection or treatment desired, spec					
	United Arab Emirates	_	Saint Lucia			
—	Antigua and Barbuda	_				
_	Albania	=	Sri Lanka			
		=	Liberia			
	Armenia	LS	Lesotho			
	Austria	LT	Lithuania			
! <del></del>	Australia	□ ru	Luxembourg			
. —	Azerbaijan	_	Latvia			
☐ BA	Bosnia and Herzegovina		'Morocco			
	Barbados	☐ MD	Republic of Moldova			
☐ BG	Bulgaria	☐ MG	Madagascar			
□BR	Brazil	☐ MK	The former Yugoslav Republic of Macedonia			
☐ BY	Belarus	☐ MN	Mongolia			
☐ BZ	Belize	□ MV	/ Malawi			
E CA	Canada	$\square$ MX	Mexico			
□сн	and LI Switzerland and Liechtenstein	□ MZ	Mozambique			
☐ CN	China		Norway			
	Costa Rica	□ NZ	•			
□ cu	Cuba	□ PL	Poland			
□ cz	Czech Republic	☐ PT	Portugal			
□ DE	Germany	□ RO	Romania			
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	Georgia					
	Ghana	☐ TR	Turkey			
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∐ IN	India	UZ	Uzbekistan			
□.IS	Iceland	U VN	Viet Nam			
☑ JP	Japan	☐ YU	Yugoslavia			
☐ KE	Kenya	☐ ZA	South Africa			
_	Kyrgyzstan	□ zw				
□кр	Democratic People's Republic of Korea		box reserved for designating States which have become			
☐ KR	Republic of Korea	party to	the PCT after issuance of this sheet:			
□ кz	Kazakhstan	□				
Precau	tionary Designation Statement: In addition to the designa	ations ma	de above, the applicant also makes under Rule 4.9(b) all other			
designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any						
from th	e scope of this statement. The applicant declares that the	ose addit	ional designations are subject to confirmation and that any			
designal	tion which is not confirmed before the expiration of 15 mont operation of that time limit. (Confirmation (Including fees) must	ns irom t st <i>reach th</i>	the priority date is to be regarded as withdrawn by the applicant e receiving Office within the 15-month time limit.)			

		Sheet No4				
Box No. VI PRIORITY CL	AIM	Further prid	ority claims are indicated	in the Supplemental Box.		
Filing date	Number of earlier application		Where earlier applicat			
of earlier application (day/month/year)	or carnor approance	national application:	regional application:*	international application: receiving Office		
item (1) - 29 October 1999 (29/10/99)	9925643.0	- GB				
item (2)						
item (3)			·			
of the earlier application(s)	(only if the earlier ap	ansmit to the International Bu plication was filed with the is the receiving Office) identif	Office which for the			
* Where the earlier application is a Convention for the Protection of Ind	n ARIPO application, it is lustrial Property for which	s mandatory to indicate in the Si h that earlier application was fil	upplemental Box at least or ed (Rule 4.10(b)(ú)). See Si	ne country party to the Paris upplemental Box.		
Box No. VII INTERNATION						
Choice of International Search (if two or more International Sear competent to carry out the interna- the Authority chosen; the two-letter c	rching Authorities are tional search, indicate	Request to use results of ea search has been carried out by of Date (day/month/year)	r requested from the Interna	to that search (if an earlier tional Searching Authority): Country (or regional Office)		
ISA/ EP						
Box No. VIII CHECK LIST;	LANGUAGE OF F	ILING				
This international application co	:	ional application is accompa	nied by the item(s) mark	ed below:		
request : 4	1. La lee cal	leulation sheet te signed power of attorney	•	-		
description (excluding sequence listing part) : 6	I —	of general power of attorney;	reference number, if an	y: 55, 18826		
claims : 3		ent explaining lack of signat		•		
abstract : 1	5. priorit	5. priority document(s) identified in Box No. VI as item(s):				
drawings : •	—	6. translation of international application into (language):				
sequence listing part  of description  7.  separate indications concerning deposited microorganism or other biological material						
8. ☐ nucleotide and/or amino acid sequence listing in computer readable form  7. Stall number of sheets: 14  9. ☑ other (specify): Acknowledgement of receipt form 1037						
Figure of the drawings which should accompany the abstract:		Language of filing of the	English			
Box No. IX SIGNATURE C	OF APPLICANT OR A	AGENT				
Next to each signature, indicate the nam	e of the person signing and	the capacity in which the person sig	ms (if such capacity is not obvi	ious from reading the request).		
•	16/26-	n Fler				
DE		General Authorisation No				
Date of actual receipt of the international application:		(18. 10. 2000)	1 8 OCT 2000	2. Drawings:		
<ol> <li>Corrected date of actual receitimely received papers or drathe purported international agents.</li> </ol>	wings completing			received:		
Date of timely receipt of the corrections under PCT Articl	le [1(2):.	-		not received:		
5. International Searching Auth (if two or more are competen	ority t): ISA /	6. Transmitt until searce	al of search copy delayed th fee is paid.	d		
	For Ir	nternational Bureau use only				
Date of receipt of the record cop by the International Bureau:	ру 					
Form PCT/RO/101 (last sheet) (Ju	lly 1998; reprint July 20	000)	Se	e Notes to the request form		

**RECEIVED IN MACHELEN** 

ENT COOPERATION TREATY

23 -02 - 2001

From the INTERNATIONAL SEARCHING AUTHORITY

EXXONMOBIL CHEMICAL EUROPE INC. Attn. DEW , Melvyn John P.O. Box 105	THE INTERNATIONAL SEARCH REPORT OR THE DECLARATION
B-1830 Machelen BELGIUM	(PCT Rule 44.1)
	Date of mailing (day/month/year) 23/02/2001
Applicant's or agent's file reference	
P1999S007	FOR FURTHER ACTION See paragraphs 1 and 4 below
International application No.	International filing date
PCT/EP 00/10185	(day/month/year) 18/10/2000
Applicant	
EXXONMOBIL RESEARCH AND ENGINEERING COMP	ANV
EXXUMPOBIL RESEARCH AND ENGINEERING COMP	ANT
The seal search and seal search and search and search sear	Describes have established and in transmitted becoult
1. X The applicant is hereby notified that the International Search Filing of amendments and statement under Article 19:	n Report has been established and is transmitted herewith.
The applicant is entitled, if he so wishes, to amend the claim	ns of the International Application (see Rule 46):
When? The time limit for filing such amendments is norma International Search Report; however, for more de	
Where? Directly to the International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Fascimile No.: (41-22) 740.14.35	
For more detailed instructions, see the notes on the acco	mpanying sheet.
2. The applicant is hereby notified that no International Search Article 17(2)(a) to that effect is transmitted herewith.	n Report will be established and that the declaration under
3. With regard to the protest against payment of (an) addition	nal fee(s) under Rule 40.2, the applicant is notified that:
	n transmitted to the International Bureau together with the test and the decision thereon to the designated Offices.
no decision has been made yet on the protest; the app	licant will be notified as soon as a decision is made.
4. Further action(s): The applicant is reminded of the following:	
Shortly after 18 months from the priority date, the international ap If the applicant wishes to avoid or postpone publication, a notice priority claim, must reach the International Bureau as provided in completion of the technical preparations for international publica	of withdrawal of the international application, or of the in Rules 90 <i>bis</i> .1 and 90 <i>bis</i> .3, respectively, before the
Within 19 months from the priority date, a demand for internations wishes to postpone the entry into the national phase until 30 mo	
Within 20 months from the priority date, the applicant must perfor before all designated Offices which have not been elected in the priority date or could not be elected because they are not bound	e demand or in a later election within 19 months from the

Name and mailing address of the International Searching Authority

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016

Authorized officer

Gennaro Cappiello

These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

#### **INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19**

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international polication. Furthermore, it should be emphasized that provisional protection is available in some States only.

#### What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

#### When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

## Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 48,2).

Where a demand for international preliminary examination has been its filed, see below.

## How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

7:\_

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

### What documents must/may accompany the amendments?

#### Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged:
- (ii) the claim is cancelled:
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

## The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some claims there are 51]:
   "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers;
   claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- [Where originally there were 15 claims and after amendment of all claims there are 11]: "Claims 1 to 15 replaced by amended claims 1 to 11."
- [Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims]:
   "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or
   "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

### "Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

#### It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

## Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

## Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide



From the INTERNA

NAL BUREAU

PCT

## NOTIFICATION OF RECEIPT OF RECORD COPY

(PCT Rule 24.2(a))



To:

DEW, Melvyn, John ExxonMobil Chemical Europe Inc. P.O. Box 105 B-1830 Machelen BELGIQUE

Date of mailing (day/month/year) 27 November 2000 (27.11.00)	IMPORTANT NOTIFICATION
Applicant's or agent's file reference P1999S007	International application No. PCT/EP00/10185

The applicant is hereby notified that the International Bureau has received the record copy of the international application as detailed below.

Name(s) of the applicant(s) and State(s) for which they are applicants:

EXXONMOBIL RESEARCH AND ENGINEERING COMPANY (for all designated States except

COCHRANE, Heather, D. et al (for US)

International filing date

17 October 2000 (17.10.00)

Priority date(s) claimed

29 October 1999 (29.10.99)

Date of receipt of the record copy by the International Bureau

17 November 2000 (17.11.00)

List of designated Offices

EP:AT,BE,CH,CY,DE,DK,ES,FI,FR,GB,GR,IE,IT,LU,MC,NL,PT,SE

:

:

National : CA, JP, US

## **ATTENTION**

The applicant should carefully check the data appearing in this Notification. In case of any discrepancy between these data and the indications in the international application, the applicant should immediately inform the International Bureau.

In addition, the applicant's attention is drawn to the information contained in the Annex, relating to:

X

time limits for entry into the national phase

confirmation of precautionary designations

requirements regarding priority documents

A copy of this Notification is being sent to the receiving Office and to the International Searching Authority.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer:

Peggy Steunenberg

Facsimile No. (41-22) 740.14.35

Telephone No. (41-22) 338.83.38

## PATENT COOPERATION TREATY

RECEIVED IN MACHELEN

YLT 29-00 02

28 JAN 2002

From the

INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

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DEW, Melvyn John

EXXONMOBIL CHEMICAL EUROPE INC.

P.O. Box 105

B-1830 Machelen BELGIQUE

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IP LAW

2 8 JAN 2002

PCT

N. CALLENS

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Rule 71.1)

Date of mailing

(day/month/year)

24.01.2002

Applicant's or agent's file reference

International application No.

PCT/EP00/10185

P1999S007

International filing date (day/month/year)

Priority date (day/month/year)

IMPORTANT NOTIFICATION

29/10/1999

Applicant

EXXONMOBIL RESEARCH AND ENGINEERING COMPANY et al.

18/10/2000

- 1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

## 4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/

European Patent Office D-80298 Munich

Tel. +49 89 2399 - 0 Tx: 523656 epmu d

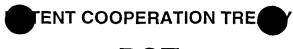
Fax: +49 89 2399 - 4465

Authorized officer

Michaleczek, N

Tel.+49 89 2399-7254





# **PCT**

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference		See Notification of Transmittal of International
P1999S007	FOR FURTHER ACTION	Preliminary Examination Report (Form PCT/IPEA/416)
International application No.	International filing date (day/month	/year) Priority date (day/month/year)
PCT/EP00/10185	18/10/2000	29/10/1999
International Patent Classification (IPC) or na C10L1/04	itional classification and IPC	
Applicant		
EXXONMOBIL RESEARCH AND E	NGINEERING COMPANY et a	al.
This international preliminary exam and is transmitted to the applicant a		by this International Preliminary Examining Authority
2. This REPORT consists of a total of	5 sheets, including this cover sh	eet.
been amended and are the bas		e description, claims and/or drawings which have entaining rectifications made before this Authority ns under the PCT).
These annexes consist of a total of	sheets.	
3. This report contains indications rela	ting to the following items:	
l       Basis of the report		
II 🗆 Priority		
III   Non-establishment of operations of the property of the p	pinion with regard to novelty, inve	entive step and industrial applicability
IV   Lack of unity of inventio	n	
	der Article 35(2) with regard to nonessuporting such statement	ovelty, inventive step or industrial applicability;
VI   Certain documents cite	d	
VII $\Box$ Certain defects in the in	ternational application	
VIII 🛛 Certain observations on	the international application	
Date of submission of the demand	Date of co	mpletion of this report
23/05/2001	24.01.200	2
Name and mailing address of the international preliminary examining authority:	Authorized	d officer
European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656	Glod, G	(Marcolland of the Control of the Co
Fax: +49 89 2399 - 4465	·	No. +49 89 2399 7373

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

I. Basis of the report

International application No. PCT/EP00/10185

<ol> <li>With regard to the elements of the international application (Replacement sheets which have been furnish the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:</li> </ol>						
	1-6		as originally filed			
	Cla	ims, No.:				
	1-1	3	as originally filed			
			,			
2.	Wit lang	h regard to the lang guage in which the	juage, all the elements marked above were available or furnished to this Authority in the international application was filed, unless otherwise indicated under this item.			
	These elements were available or furnished to this Authority in the following language: , which is:					
	☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).					
		the language of p	ublication of the international application (under Rule 48.3(b)).			
		the language of a 55.2 and/or 55.3).	translation furnished for the purposes of international preliminary examination (under Ru	ıle		

		the language of a translation furnished for the purposes of international preliminary examination (under Hule 55.2 and/or 55.3).
3.	Witl inte	h regard to any <b>nucleotide and/or amino acid sequence</b> disclosed in the international application, the rnational preliminary examination was carried out on the basis of the sequence listing:
		contained in the international application in written form.
		filed together with the international application in computer readable form.
		furnished subsequently to this Authority in written form.
		furnished subsequently to this Authority in computer readable form.
		The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
		The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.
4.	The	amendments have resulted in the cancellation of:
		the description, pages:

5. This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

Nos.: sheets:

☐ the claims,

☐ the drawings,

# INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/10185

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Yes:

Claims 1-13

No: Claims

Inventive step (IS)

Claims 1-13

No: Claims

Industrial applicability (IA)

Yes: Claims 1-13

No: Claims

- 2. Citations and explanations see separate sheet
- VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

## **EXAMINATION REPORT - SEPARATE SHEET**

## Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- 1. US-A-2 717 858 discloses a composition containing a cracked heating oil boiling in the range from 179°C-345°C and a virgin heating oil boiling in the range from 166°C-348°C (column 5, lines 15-20). The difference between this and the subject matter of independent claim 1 of the application is that no naphtha fraction is mentioned. The subject-matter of independent claim 1 and of dependent claims 2-12 therefore is novel. The subject-matter of independent claim 13, which is a method to prepare a composition according to claim is also novel.
- 2. The problem to be solved by the present application is to find a fuel oil composition having improved cold-flow properties.
  - The problem is solved by a composition according to claim 1 and a method according to claim 13.
  - None of the prior art documents mentions that the addition of a naphtha fraction from an atmospheric or a vacuum pipestill having a boiling range of 130°C to 235°C to a fuel composition leads to improved cold-flow properties as shown in the example.
  - The subject-matter of independent claims 1 and 13 and dependent claims 2-12 is inventive.
- 3. The claimed composition is industrially applicable, as it can for instance be used as automotive diesel oil.

## Re Item VIII

## Certain observations on the international application

- 4a. The expressions 'relatively light' and 'relatively heavy' used in claims 1 and 13 are vague and unclear and leave the reader in doubt as to the meaning of the technical features to which they refer, thereby rendering the definition of the subject-matter of said claims unclear (Article 6 PCT).
- 4b. The subject-matter of claim 10 is unclear, as said claim refers back to any of the

**EXAMINATION REPORT - SEPARATE SHEET** 

preceding claims. If one refers back to claim 9, then there are two fractions (d), (e), (f) and (g) present. It is thus unclear whether the fractions disclosed in claim 10 are present in addition to the fractions disclosed in claim 9.



## CORRECTED VERSION

## (19) World Intellectual Property Organization International Bureau

# TAIPO OMPLE

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## (43) International Publication Date 10 May 2001 (10.05.2001)

## **PCT**

# (10) International Publication Number WO 01/32810 A1

(51) International Patent Classification7: C10L 1/04, 1/08

(21) International Application Number: PCT/EP00/10185

(22) International Filing Date: 17 October 2000 (17.10.2000)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

9925643.0

29 October 1999 (29.10.1999) GB

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(74) Agents: DEW, Melvyn, John et al.; ExxonMobil Chemical Europe Inc., P.O. Box 105, B-1830 Machelen (BE).

(81) Designated States (national): CA, JP, SG, US.

(84) Designated States (regional): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

#### Published:

with international search report

(48) Date of publication of this corrected version:

23 May 2002

(15) Information about Correction:

see PCT Gazette No. 21/2002 of 23 May 2002, Section II

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

V

## (54) Title: FUEL OIL COMPOSITIONS WITH IMPROVED COLD FLOW PROPERTIES

(57) Abstract: This invention relates to a fuel oil composition having improved cold-flow properties and comprising a cold flow additive and streams from various pipestills of a petroleum crude refinery process: a) a relatively heavy fraction from a catalytically cracked heavy gasoil in turn derived from an atmospheric or vacuum pipestill, said fraction having a boiling range of 170 to 380 °C in an amount of 3 to 20 % by weight and b) a gasoil product from an atmospheric pipestill, said product having a boiling range of 225 to 360 °C in an amount of 30-50 % by weight, whereby components (a) and/or (b) is at least partially replaced by at least one relatively light naphtha fraction (c) from the atmospheric or vacuum pipestills, fraction (c) having a boiling range of 130 to 235 °C and being present in an amount of 3 to 20 % by weight.



## (19) World Intellectual Property Organizati n International Bureau





## (43) International Publication Date 10 May 2001 (10.05.2001)

## PCT

# (10) International Publication Number WO 01/32810 A1

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(25) Filing Language:

English

(26) Publication Language:

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(75) Inventors/Applicants (for US only): COCHRANE,

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(74) Agents: DEW, Melvyn, John et al.; ExxonMobil Chemical Europe Inc., P.O. Box 105, B-1830 Machelen (BE).

(81) Designated States (national): CA, JP, US.

(84) Designated States (regional): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

#### Published:

With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

7

(54) Title: FUEL OIL COMPOSITIONS WITH IMPROVED COLD FLOW PROPERTIES

(57) Abstract: This invention relates to a fuel oil composition having improved cold-flow properties and comprising a cold flow additive and streams from various pipestills of a petroleum crude refinery process: a) a relatively heavy fraction from a catalytically cracked heavy gasoil in turn derived from an atmospheric or vacuum pipestill, said fraction having a boiling range of 170 to 380 °C in an amount of 3 to 20 % by weight and b) a gasoil product from an atmospheric pipestill, said product having a boiling range of 225 to 360 °C in an amount of 30-50 % by weight, whereby components (a) and/or (b) is at least partially replaced by at least one relatively light naphtha fraction (c) from the atmospheric or vacuum pipestills, fraction (c) having a boiling range of 130 to 235 °C and being present in an amount of 3 to 20 % by weight.

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## FUEL OIL COMPOSITIONS WITH IMPROVED COLD FLOW PROPERTIES

This invention relates to fuel oil compositions, especially middle distillate fuel oil compositions, with improved flow properties.

It is important that fuel oil compositions, especially middle distillate oil compositions such as automotive diesel oils, heating oils and gas oils (hereafter collectively referred to as "fuel oil" for convenience) retain their flow properties at relatively low temperatures. The main cause of such loss of flow properties is due to the formation of wax which tends to precipitate out and agglomerate thereby plugging burner and vehicle fuel filters and hence impairing flow. The temperature at which the wax starts to appear is termed the cloud point of the fuel. The cold filter plugging point (CFPP) is recognised as a measure of the operability of a fuel and the temperature at which a fuel will start to block vehicle filters. It is generally less than or equal to the cloud point of the fuel. This problem has been well recognized in the art and has hitherto been mitigated by the use of various flow improving additives also known as middle distillate flow improvers (MDFI) which reduce the CFPP of responsive fuels. One such example is Paraflow® 240 (commercially sold by Infineum). The flow improvers can change the size or the shape of the crystals as they precipitate out of the oil at low temperatures thereby allowing them to pass through the vehicle filter easily and avoid blockage of the fuel filter of the vehicle. Either way, it is important that the flow properties of the fuel oils are maintained.

Hitherto, crude oil was refined into motor gasoline, automotive diesel oils (hereafter "ADO") and gas oils used as heating oils (fuel oils) and their respective specifications were such that it was possible to easily treat ADO, gasoil and heating oils. However, recent legislation to minimise the amount of sulphur and also constrain other properties, eg density, in ADOs has meant that some of the heavier components of ADOs, such as e.g. catalytically cracked heating oils, have been displaced into the gasoil and heating oil fractions. These changes in the composition of ADO, gasoils and heating oils may mean that the effectiveness of conventional cold flow improvers such as Paraflow® 240 is lessened.

It is an object of the present invention to improve the flow properties of fuel oils (as herein defined) containing conventional flow improvers by incorporating therein a heavy catalytically-cracked naphtha.

Accordingly, the present invention is a fuel oil composition having improved cold-flow properties, said composition comprising a cold flow additive and the following components from various pipestills of a petroleum crude refinery process:

- a. A relatively heavy fraction from a catalytically cracked heavy gasoil in turn derived from an atmospheric or vacuum pipestill, said fraction having a boiling range of 170 to 380°C in an amount of 3 to 20% by weight and
- b. A gasoil product from an atmospheric pipestill, said product having a boiling range of 225 to 360°C in an amount of 30-50% by weight,
- characterized in that components (a) and/or (b) in said composition is at least partially replaced by at least one relatively light naphtha fraction (c) from the atmospheric or vacuum pipestills, said light fraction (c) having a boiling range of 130 to 235°C and being present in an amount of 3 to 20% by weight, all weights being based on the total weight of the fuel oil composition.

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In the fuel compositions of the present invention, the various components referred to are all derivable from various process streams of a petroleum crude refinery process. Such methods are well known in the art and are described in detail, for instance, by Keith Owen and Trevor Colley in "Automotive Fuels Reference Book", Second Edition, published by the Society of Automotive Engineers, Inc, Warrendale, PA, USA (1995). Specifically referred to are Chapter 3 of this text-book at pages 29-49 and Chapter 16 at pages 419-469 and 865-890, the latter pages forming Appendix 12 which is a 'Glossary of Terms' used in this art. Thus, reference to component (a) means a heavy fraction produced by catalytic cracking of heavy gas oil from the atmospheric or vacuum pipestill. This fraction suitably has a boiling point in the range from 184 to 376°C. This fraction is suitably present in the compositions of the present in an amount ranging from about 5-18 % by weight of the total fuel oil composition.

In the fuel oil composition of the present invention, the reference to component (b) means a gasoil product from an atmospheric pipestill which suitably has a boiling point in the range from about 244 to 330°C. This product is suitably present in the compositions of the present in an amount ranging from about 35-45% by weight of the total fuel oil composition.

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The third essential component in the fuel oil compositions of the present invention is a light naphtha fraction (c) derived by the catalytic cracking of a heavy gasoil from an atmospheric or a vacuum pipestill. This naphtha fraction (c) suitably has a boiling point in the range from 136 to 231°C and preferably component (a) and/or (b) in the fuel composition in an amount from about 5-15% by weight of the total composition. Fraction (c) suitably has an aromatics content in the range from about 60 - 75% by weight.

The fuel oil compositions of the present invention may contain in addition other conventional distillate fractions from a petroleum crude refinery process under atmospheric or vacuum conditions. These include *inter alia* components (d) to (g) described below:

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- (d) A fraction from a vacuum pipestill which suitably has a boiling point in the range from about 200 to 400°C, preferably from about 240-365°C. This fraction (d) is suitably present in the compositions of the present in an amount ranging from about 3-7% by weight, preferably from about 4-6 % by weight of the total composition.
- (e) A fraction from an atmospheric pipestill which suitably has a boiling point in the range from about 160-380°C, preferably from about 183 to331°C. This fraction (e) is suitably present in the compositions of the present in an amount ranging from about 5 to 15% by weight, preferably from about 9 to 10% by weight, typically about 9.5-10.0% by weight.
- (f) A fraction from an atmospheric pipestill which suitably has a boiling point in the range from about 230 -350°C, preferably from about 231 to 344°C. This fraction (f) is suitably present in the compositions of the present in an amount ranging from about 15 to 30% by weight, preferably from about 20-25% by weight.
- (g) A fraction from an atmospheric pipestill which suitably has a boiling point in the range from about 210-420°C, preferably from about 216 to 395°C. This fraction is suitably present in the compositions of the present in an amount ranging from about 3 to 8% by weight, preferably from about 4-6 % by weight.

The fuel oil compositions of the present invention having an n-paraffin ( $C_{12+}$ ) content of less than 20% by weight particularly benefit by blending with the light naphtha fraction (c). Such fuel oil compositions suitably have a cloud point of about -3 to -4°C.

The cold flow additive in fuel oil composition is suitably one that is generally available provided it is soluble in the fuel oil composition, although copolymers of

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ethylene and at least one other unsaturated monomer which may be an additional monoolefin or an unsaturated ester such as eg vinyl acetate, vinyl propionate, vinyl butyrate, ethyl acrylate and lauryl methacrylate or the like. The other unsaturated monomer can also be a mixture of an unsaturated mono-ester or diester and a straight chain or branched chain α-monoolefin. Mixtures of copolymers, such as eg a copolymer of ethylene and vinyl acetate with an alkylated polystyrene or with an acylated polystyrene, can also be used. Where the flow additive is a coolymer, it suitably consists of 1 to 40, preferably 1 to 20 and more preferably 3 to 20 molar proportions of ethylene per molar proportion of the other unsaturated monomer. The additive copolymer is suitably oil-soluble and has a number average molecular weight in the range from about 1,000 to 50,000, preferably about 1,000 to about 5,000. The cold flow additive is preferably an ethylene-vinyl carboxylate copolymer which may be selected from one or more of Paraflow®240, Paraflow® 226, Paraflow® 222, Paraflow® 275, Paraflow® 255, Paraflow® 223, Paraflow® 332, Paraflow® 209, Paraflow® 206, Paraflow® 480, Paraflow® 482, Paraflow® 479 (all ex Infineum), KF 6100S, KF 6100, KF 6301, KF 6101 (ex BASF), and DF 4842 (ex Clariant). Some of these oil-soluble additives which are eg olefin/vinyl carboxylate copolymers having a number average molecular weight as measured by vapour pressure osmometry of 1,000 to 10,000 which may optionally contain polar nitrogen compounds as co-additives, are described in EP-A-261957 and WO 94/00535.

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The cold flow additive is suitably present in the oil composition in an amount from about 0.001-2.0% by weight of the total fuel oil composition.

The surprising feature of the present invention is that component (c), which is a relatively light fraction compared to the distribution of heavier components in fuel oils, is able to improve the effectiveness of conventional cold flow improvers in such fuel oils. It has been found that by using an aliquot of component (c) in the fuel oil compositions, it is possible to depress the cloud point and the temperature of operability, the latter as determined by the cold-filter plugging point (hereafter "CFPP") to a significant extent.

The present invention is further illustrated with reference to the following Examples:

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## **EXAMPLES:**

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The following data was generated by subjecting a variety of fuel oils, each of which contained (i) 500 ppm by volume of an ethylene-vinyl acetate copolymer (Paraflow® 240, ex Infineum) cold flow additive and (ii) a 1050 ppm by volume of a gasoil marker dye, to a cold flow plugging point (CFPP) test. The test is described in detail in the text-book by Owen & Coley referred to above at pages 422-426 in Chapter 16.1.5. This is an IP 309 test and is also published as a European Standard by CEN, EN116:1981. Briefly, 40 ml of a sample of the test oil is cooled by a bath maintained at about -34°C. Periodically (at each 1°C drop in temperature starting from not less than 5°C above the cloud point thereof), the cooled oil is tested for its ability to flow through a fine screen in a given time period. This cold flow property is tested with a device consisting of a pipette the lower end of which is attached an inverted funnel positioned below the surface of the test oil. Stretched across the mouth of the funnel is a 350 mesh screen having an area of about 2.90 cm<sup>2</sup> (0.45 in<sup>2</sup>). The periodic tests are each initiated by applying a vacuum to the upper end of the pipette whereby oil is drawn through the screen up into the pipette to a mark indicating 20 ml. The test is repeated with each 1°C drop in temperature until the oil fails to fill the pipette up to that 20 ml mark within 60 seconds. The temperature at which the last filtration commenced is recorded as the CFPP.

**TABLE** 

Components	Fuel Composition 1* (Wt %)	Fuel Composition 2 (Wt %)	Fuel Composition 3 (Wt %)
Component (g)	4.9	4.9	4.9
Component (e)	9.9	9.9	9.9
Component (a)	16.2	8.4	5.0
Component (c)	-	7.8	15.0
Component (b)	42.2	42.2	38.4
Component (f)	21.8	21.8	21.8
Component (d)	5.0	5.0	5.0
Total	100	100	100
Cloud point (°C)	-3	-4	-4
CFPP (°C)	-8	-10	-15

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The above results show that partially replacing some of the conventional gas oil components in fuel oils with light naphtha fraction from the catalytic cracking of heavy gasoil clearly improves the CFPP of the fuel oils to a significant extent.

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PCT/EP00/10185

## We Claim:

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WO 01/32810

- 1. A fuel oil composition having improved cold-flow properties, said composition comprising a cold flow additive and the following components from various pipestills of a petroleum crude refinery process:
  - a. a relatively heavy fraction from a catalytically cracked heavy gasoil in turn derived from an atmospheric or a vacuum pipestill, said fraction having a boiling range of 170 to 380°C in an amount of 3 to 20% by weight and
  - b. a gasoil product from an atmospheric pipestill, said product having a boiling range of 225 to 335°C in an amount of 30-50% by weight, characterized in that components (a) and/or (b) in said composition is at least partially replaced by at least one relatively light naphtha fraction (c) from an atmospheric or a vacuum pipestill, said light fraction (c) having a boiling range of 130 to 235°C and being present in an amount of 3 to 20% by weight, all weights being based on the total weight of the fuel oil composition.
- 2. A composition according to Claim 1 wherein component (a) has a boiling point in the range from 184 to 376°C.
- 20 3. A composition according to Claim 1 or 2 wherein component (a) is present in the composition in an amount ranging from about 5-18 % by weight of the total fuel oil composition.
- 4. A composition according to any one of the preceding Claims wherein component (b) has a boiling point in the range from about 244 to 330°C.
  - 5. A composition according to any one of the preceding Claims wherein component (b) is present in the composition in an amount ranging from about 35-45% by weight of the total fuel oil composition.
  - 6. A composition according to any one of the preceding Claims wherein the light naphtha fraction (c) has a boiling point in the range from 136 to 231°C.

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7. A composition according to any one of the preceding Claims wherein the light naphtha fraction (c) is present in the composition in an amount from about 5-15% by weight of the total composition.

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- 5 8. A composition according to any one of the preceding Claims wherein the light naphtha fraction has an aromatics content in the range from about 60 75% by weight.
- A composition according to any one of the preceding Claims wherein the fuel oil
   composition contains in addition one or more distillate fractions selected from
  - (d) a fraction from a vacuum pipestill has a boiling point in the range from about 200 to 400°C and is present in an amount ranging from about 3-7% by weight;
  - (e) a fraction from an atmospheric pipestill which has a boiling point in the range from about 160 to 380°C and is present in an amount ranging from about 5 to 15% by weight;
  - (f) a fraction from an atmospheric pipestill which has a boiling point in the range from about 230 to 350°C and is present in an amount ranging from about 15 to 30% by weight; and
  - (g) a fraction from an atmospheric pipestill which has a boiling point in the range from about 210 to 420°C and is present in an amount ranging from about 3 to 8% by weight,

all weights being based on the total weight of the fuel oil composition.

- 25 10. A composition according to any one of the preceding Claims wherein the fuel oil composition contains in addition one or more distillate fractions selected from
  - (d) a fraction from a vacuum pipestill has a boiling point in the range from about 240 to 365°C and is present in an amount ranging from about 3-7% by weight;
- a fraction from an atmospheric pipestill which has a boiling point in the range from about 183 to331°C and is present in an amount ranging from about 5 to15% by weight;
  - (f) a fraction from an atmospheric pipestill which has a boiling point in the range from about 231 to 344°C and is present in an amount ranging from about 15 to 30% by weight; and

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- (g) a fraction from an atmospheric pipestill which has a boiling point in the range from about 216 to 395°C and is present in an amount ranging from about 3 to 8% by weight,
- all weights being based on the total weight of the fuel oil composition.

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- 11. A composition according to any one of the preceding Claims wherein the cold flow additive is present in said composition in an amount from 0.001 to 2.0% by weight of the total fuel oil composition.
- 10 12. A composition according to any one of the preceding Claims wherein the cold-flow additive is an ethylene vinyl acetate copolymer.
  - 13. A method of improving the cold flow properties of a fuel oil composition comprising a cold flow additive and the following components from various pipestills of a petroleum crude refinery process:
    - a. a relatively heavy fraction from a catalytically cracked heavy gasoil in turn derived from an atmospheric or vacuum pipestill, said fraction having a boiling range of 180 to 380°C in an amount of 3 to 20% by weight and

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b. a gasoil product from an atmospheric pipestill, said product having a boiling range of 240 to 335°C in an amount of 30-50% by weight, said method comprising replacing at least partially components (a) and/or (b) in said composition by at least one relatively light naphtha fraction (c) from an atmospheric or a vacuum pipestill, said light fraction (c) having a boiling range of 130 to 235°C and being present in an amount of 3 to 20% by weight, all weights being based on the total weight of the fuel oil composition.

## INTERNATIONAL SEARCH REPORT

Application No 00/10185

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A. CLASSIF IPC 7	CIOLI/04 C10L1/08			
According to	International Patent Classification (IPC) or to both national classifica	tion and IPC		
	SEARCHED			
IPC 7	cumentation searched (classification system followed by classification ${\tt C10L}$			
	ion searched other than minimum documentation to the extent that s			
	ata base consulted during the international search (name of data bas ternal, WPI Data	ge and, where pradical	, search terms useu)	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT			
Category °	Citation of document, with indication, where appropriate, of the rela	evant passages	Relevant to claim No.	
A	US 2 892 769 A (FRAZIER ET AL) 30 June 1959 (1959-06-30) claims 1-4		1-5	
A	US 2 717 858 A (BRONSON ET AL) 13 September 1955 (1955-09-13) claim 5 example I		1,2,4	
Fun	ther documents are listed in the continuation of box C.	X Patent family	rnembers are listed in annex.	
*A* docum consist "E* earlier filing of the docum which citation "O" docum other	ategories of cited documents:  ent defining the general state of the art which is not dered to be of particular relevance document but published on or after the international date ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another on or other special reason (as specified) hent referring to an oral disclosure, use, exhibition or means the priority date claimed.	T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.		
	actual completion of the international search		f the international search report	
1 1	l6 February 2001	23/02/2	2001	
Name and	mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer		

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date	
US 2892769 A	30-06-1959	NONE		
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